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APPLICATION NOTE 5620

OPTIMIZE BATTERY MEASUREMENT AND CELL-STACK MONITORING WITH HIGHLY ACCURATE AFE

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Abstract: The MAX14921 is a high-performance, battery-measurement analog front-end (AFE) for systems that require excellent accuracy and reliable readings. As a building block, the performance of the MAX14921 depends highly on the components that support and surround it. This application note highlights the recommended Maxim battery-measurement solution for optimum performance and reliable system readings accurate to within $\pm 650\mu\text{V}$ (typ).

Introduction

The [MAX14921](#) is a high-performance battery-measurement analog front-end (AFE) for cell stack monitoring of up to 16 battery cell voltages in high-accuracy systems. The excellent accuracy and unique sample-and-hold architecture of the MAX14921 make it especially ideal for monitoring cell chemistries such as lithium phosphate cells with almost flat discharge curves.

As a building block, the overall performance of the MAX14921 is affected by the network of ICs surrounding it. This application note highlights the outstanding performance (typically less than $650\mu\text{V}$ of error) of the Maxim-recommended solution for a battery-measurement system. It provides a few guidelines for obtaining optimum results from your MAX14921 system.

The Maxim Solution

The accuracy and reliability of system measurements depends on the quality of the ICs working together in that system. The MAX14921 requires a capable microcontroller, an analog-to-digital converter (ADC) with reasonably high resolution, and a reliable and accurate voltage reference for peak performance. Figure 1 shows the Maxim solution for maximum performance and high-accuracy measurements using the MAX14921. A complete schematic and bill of materials can be found in the [MAX14921EVKIT data sheet](#).

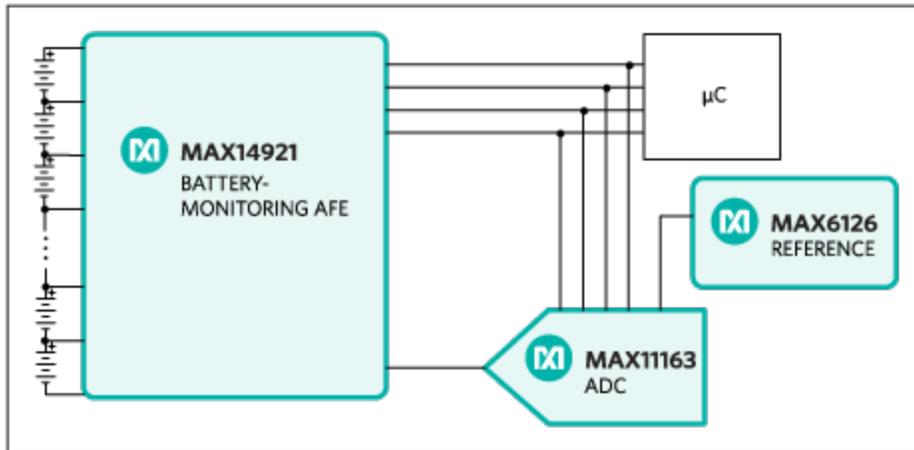


Figure 1. Block diagram of the Maxim solution to optimize the performance of the MAX14921 AFE.

From a design perspective, the microcontroller should factor as little as possible into the error of the overall system. While many microcontrollers feature internal ADCs and references, they generally do not have the accuracy or resolution required for reliable submillivolt measurements and should be avoided. Important considerations when selecting a microcontroller are timing and resolution for the SPI interface.

The quality of both the external ADC and the voltage reference can make or break the accuracy of the system. The MAX14921 is capable of measurement accuracies well within $500\mu\text{V}$ of the battery voltage; bench measurements have shown average measurement errors well under $300\mu\text{V}$ for most cell voltages for the IC alone (see the Typical Operating Characteristics in the MAX14921 data sheet). The ADC's resolution and the accuracy of the reference should be high enough to allow for an LSB of less than $100\mu\text{V}$. Maxim recommends the [MAX11163](#) 16-bit ADC and the [MAX6126](#) reference for their high accuracy and stability over temperature.

Overall board design and good layout techniques are required for optimum results. These topics, however, are beyond the scope of this application note. Refer to the MAX14921EVKIT data sheet and application note 5495, "[PCB Layout Guidelines for the MAX14921 High-Accuracy 12-/16-Cell Measurement AFE](#)" for more details on layout and board design.

So, How Good Is It?

A quick calculation, using values from the data sheets for the MAX14921, the MAX6126, and the MAX11163, gives a worst-case error of approximately 0.099% for the complete Maxim solution. Typically, however, actual measurement errors are well under the guaranteed maximum errors shown in the data sheets. **Figure 2** shows actual MAX14921EVKIT cell measurements over temperature taken at various cell voltages in the lab. Measurements show a maximum error of only 0.009% over temperature; the maximum cell voltage measurement error is 0.017%.

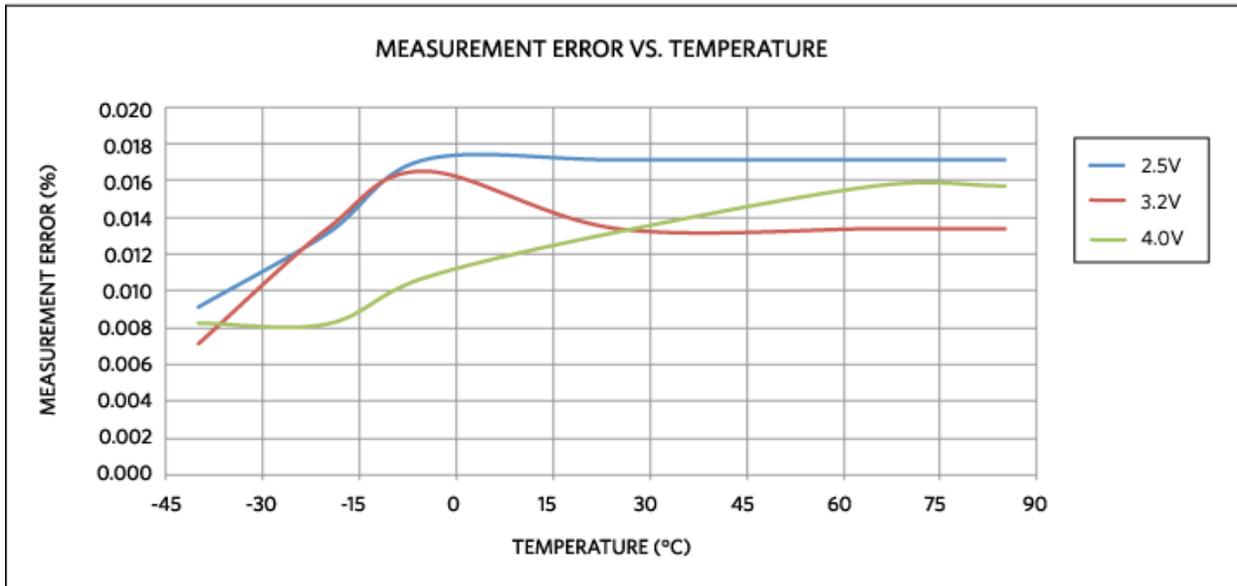


Figure 2. The MAX14921 system measurement error over temperature.

And the Crowd Says...

The MAX14921 offers high accuracy when paired with a capable microcontroller, an ADC with reasonably high resolution, and a solid reference for peak performance. Maxim’s recommended solution for battery-measurement systems includes the MAX14921, the MAX11163, and the MAX6126. This system features extremely low measurement error and solid performance over the extended -40°C to +85°C temperature range.

Related Parts		
MAX11163	16-Bit, 250ksps, +5V Unipolar Input, SAR ADC, in Tiny 10-Pin μ MAX	Free Samples
MAX14920	High-Accuracy 12-/16-Cell Measurement AFEs	Free Samples
MAX14921	High-Accuracy 12-/16-Cell Measurement AFEs	Free Samples
MAX6126	Ultra-High-Precision, Ultra-Low-Noise, Series Voltage Reference	Free Samples

More Information

For Technical Support: <http://www.maximintegrated.com/en/support>

For Samples: <http://www.maximintegrated.com/en/samples>

Other Questions and Comments: <http://www.maximintegrated.com/en/contact>

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